

J O S E P H H A M I L T O N & S E A T O N



PARK ROYAL EXCLUSIVE

Construction		Wilton incorporated through the back
Pile Content		100% polypropylene Heat Set
Width		4m
Average Roll Length		25m
Pile Weight		2200g/m ²
Total Weight		2900g/m ²
Pile Height		9.8mm
Total Height		12mm

Impact Sound Insulation	EN ISO 717-2	39dB
Flammability	BS EN13501-1	BSEN 13501-1 Dfl – s1
Hot Metal Nut Test	BS 4790	Hot metal nut test – Low radius of ignition

Pattern repeats	<p>0104/30 – 0.994m width x 1.0m length 0106/03 – 0.568m width x 0.40m length 0202/02 – 0.497m width x 0.50m length 0357/23 – 0.995m width x 0.76m length 0401/80 – 1.99m width x 1.41m length 0408/16 – 0.997m width x 0.747m length 0408/80 – 0.997m width x 0.747m length 1000/14 – 1.99m width x 2.85m length 1004/05 – 0.995m width x 0.86m length 1005/50 – 0.497m width x 0.40m length 1008/50 – 1.99m width x 2.60m length 1012/01 – 0.497m width x 0.244m length 1106/01 – 0.497m width x 0.244m length 1913/03 – 0.497m width x 0.76m length 9190/01 – 0.995m width x 0.477m length</p>
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Carpet Tolerances

The UK pattern repeat tolerance is 1.25% or 5 cm over a length of 4 meters.

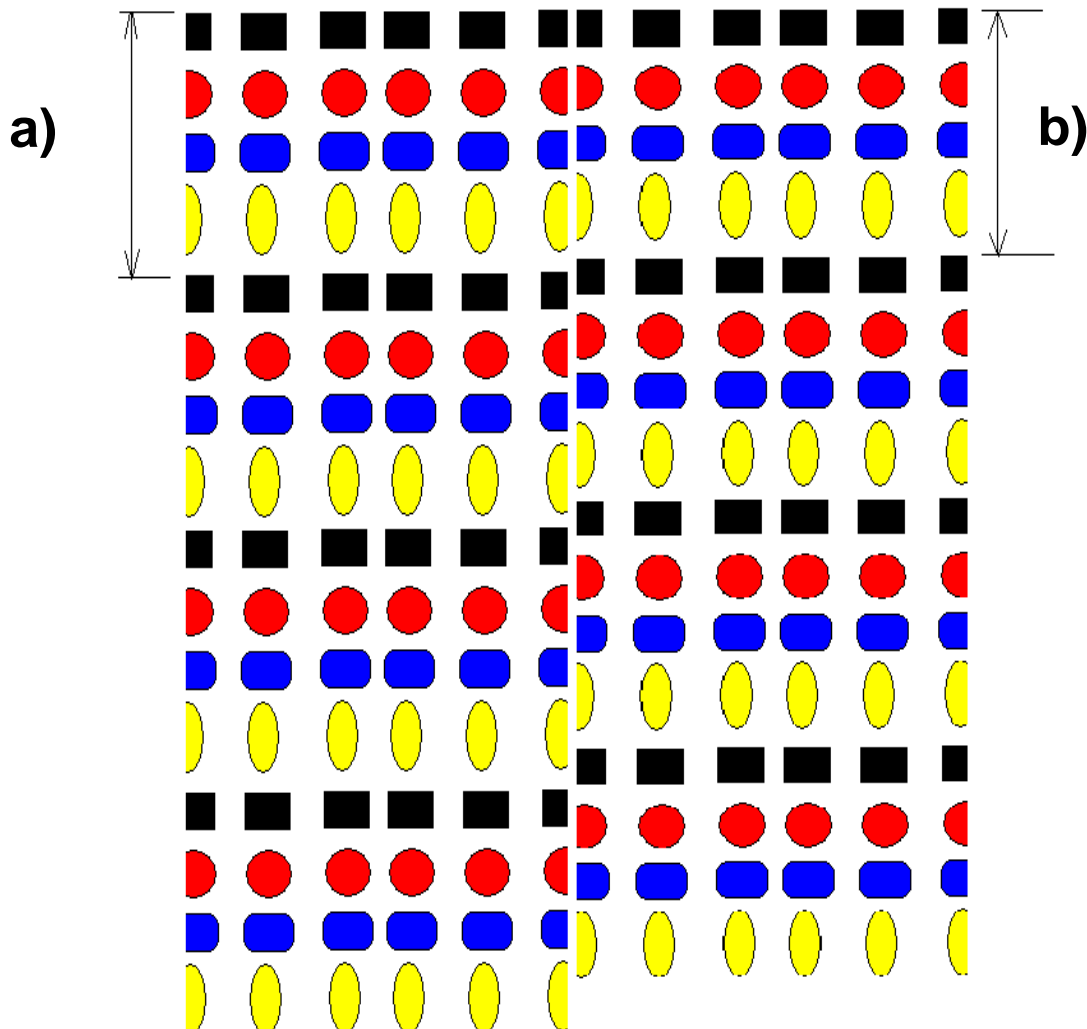
EU tolerance is:

When measuring the actual pattern repeat the length at the seam a) – b) falls between the following values.

Pattern repeat along the length between 0 cm and 10 cm - maximum variation is 2.0% of the pattern repeat.

Pattern repeat along the length between 10cm and 100 cm - maximum variation 1.0% of the pattern repeat.

Pattern repeat along the length over 100 cm - maximum variation is 1.25% of the pattern repeat



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The European tolerance, not yet adopted by the UK is 4 cm over the 4 m width (1%). (UK tolerance is 1.25%)

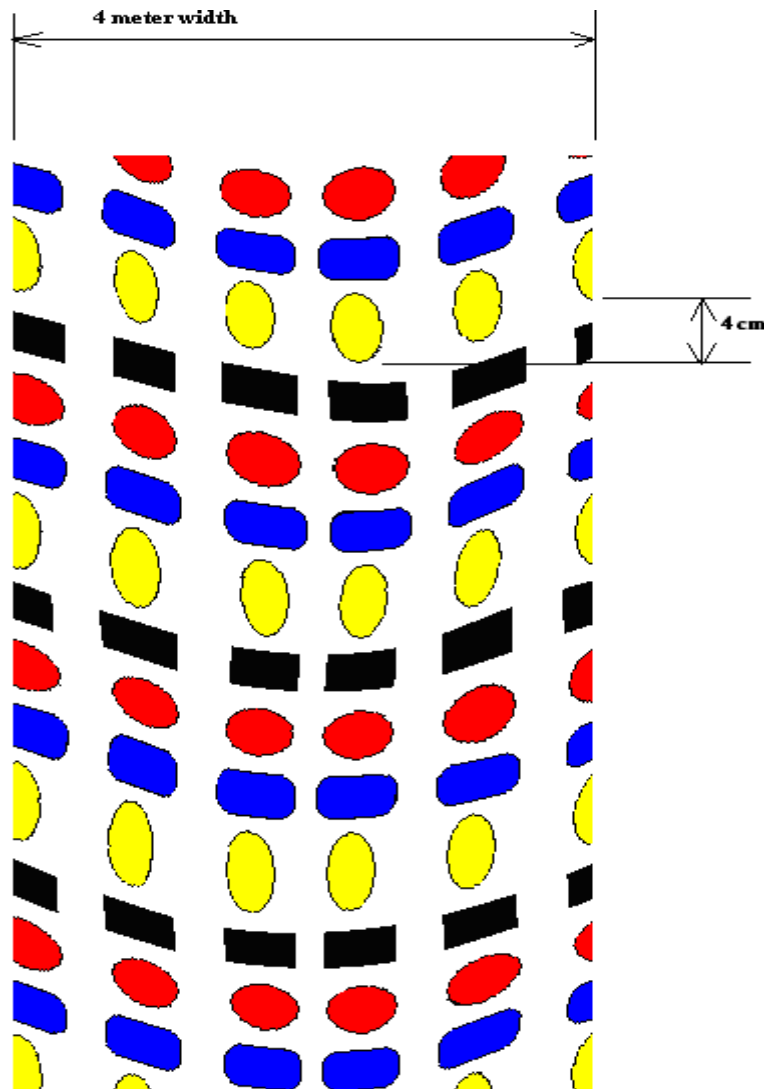
Tolerance for bowing and skew is: + 1% -1% with a maximum of 1cm / m across the roll width.

Less than 100cm wide maximum 10 mm.

Greater than 100 cm and less than 200 cm maximum 20 mm.

Greater than 200cm and less than 300 cm maximum 30 mm.

The following sketch shows bowing tolerance across the width.



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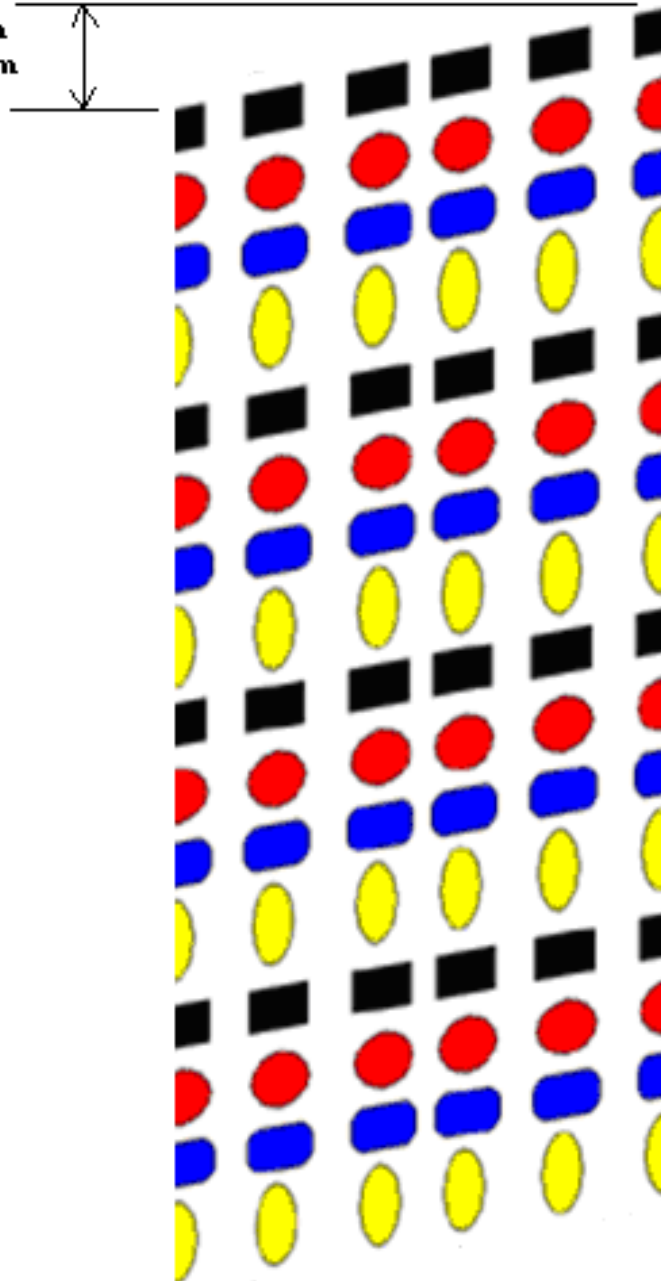
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The following sketch shows skew tolerance across the width.

Skew 1 cm / meter to a
maximum of 4 cm / 4 m



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Understanding Carpet Manufacturer Tolerances

A successful patterned carpet installation requires a thorough understanding of patterned carpet characteristics by designers, specifiers, and all others involved with carpet selection and installation.

Carpet is a textile fabric subject to inevitable process variations, which are more critical when patterns are involved. JHS provide established tolerances and specific installation instructions for their patterned goods and although JHS Carpets do not guarantee exact pattern match, skilled, responsible and competent craftsmen, who are experienced in the installation of patterned carpet, can effectively make adjustments within manufacturing tolerances to provide a successful installation. To assist this process, manufacturing tolerances must be clearly understood, communicated and agreed upon by all parties prior to the specification, quote, purchase and installation. There must always be an understanding about the additional carpet that must be allowed for pattern match.

Factors affecting an acceptable pattern match on the job site include, but are not limited to: the method of installation, the condition and levelness of the floor and the type of carpet backing materials used. It is imperative that all parties agree upon realistic levels of expectation before the carpet is installed. Installation of patterned carpet requires more time and expertise, nearly always requiring the use of power stretchers and additional staffing, thus affecting the cost of installation.

Important: - before installing, you should verify the product received is the product that was ordered and check for any visible defects.

To ensure a successful installation the carpet installer must perform certain measurements on each uninstalled section of carpet, making multiple checks along the length, and consider the average. With most pattern carpets, these variations are not visually apparent. However, in certain geometric patterns the variation may appear to be more than actually present, which is especially true in very large installations. All carpet should be dry-laid prior to installation to evaluate the visual effect and acclimatized to the site conditions for at least 12 to 24 hours.

Power stretchers and stay nailing are commonly required to achieve a correct installation and sufficient time should be allocated to effectively make adjustments during the installation process. If the floor will not allow for stay nailing the seaming must be carried out on top of a board where the necessary stay tacking can be carried out in the case of a stretch installation.

JHS will ensure their carpets meet the tolerances stated but when the carpet meets the tolerances stated it is the responsibility of the fitters to install the carpet to the correct (or to an agreed acceptable) standard.



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